SIEMENS

Data sheet 6AG1232-4HB32-4XB0



Figure similar

SIPLUS S7-1200 SM 1232 2AQ based on 6ES7232-4HB32-0XB0 with conformal coating, -20…+60 °C, analog output +/-10 V: 14-bit resolution or 0-20 mA: 13-bit resolution

General information	
Product type designation	SM 1232, AQ 2x14 bit
based on	6ES7232-4HB32-0XB0
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	45 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	1.5 W
Analog outputs	
Number of analog outputs	2; Current or voltage
Output ranges, voltage	
● -10 V to +10 V	Yes
Output ranges, current	
● 0 to 20 mA	Yes
Load impedance (in rated range of output)	
● with voltage outputs, min.	1 000 Ω
● with current outputs, max.	600 Ω
Cable length	
● shielded, max.	100 m; shielded, twisted pair
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
● Resolution with overrange (bit including sign), max.	14 bit; Voltage: 14 bit; Current : 13 bit
Errors/accuracies	
Temperature error (relative to output range), (+/-)	25 °C ±0.3%, to 55 °C ±0.6% total measurement range
Basic error limit (operational limit at 25 °C)	
● Voltage, relative to output range, (+/-)	0.3 %
● Current, relative to output range, (+/-)	0.3 %
Interference voltage suppression for f = n x (f1 +/- 1 %), f1 = interference frequency	
● Common mode voltage, max.	12 V
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes
Alarms	
● Diagnostic alarm	Yes
Diagnoses	
● Monitoring the supply voltage	Yes

© Copyright Siemes

● Wire break	Yes
● short-circuit	Yes
Diagnostics indication LED	
● for status of the outputs	Yes
● for maintenance	Yes
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
Ecological footprint	
● environmental product declaration	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	36.4 kg
— global warming potential, (during production) [CO2 eq]	7.46 kg
— global warming potential, (during operation) [CO2 eq]	29.1 kg
— global warming potential, (after end of life cycle) [CO2 eq]	-0.18 kg
Ambient conditions	
Free fall	
● Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
● min.	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C
● max.	60 °C; = Tmax
Ambient temperature during storage/transportation	
● min.	-40 °C
● max.	70 °C
Altitude during operation relating to sea level	
● Installation altitude above sea level, max.	5 000 m
● Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
Relative humidity	
● With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	

© Copyright Siemens

● Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
● Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
● Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
● Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
Connection method	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
● Plastic	Yes
Dimensions	
Width	45 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	180 g

Classifications

	Version	Classification
eClass	16	27-24-22-01
eClass	14	27-24-22-01
eClass	12	27-24-22-01
eClass	9.1	27-24-22-01
eClass	9	27-24-22-01
eClass	8	27-24-22-01
eClass	7.1	27-24-22-01
eClass	6	27-24-22-01
ETIM	10	EC001420
ETIM	9	EC001420
ETIM	8	EC001420
ETIM	7	EC001420
IDEA	4	3562
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

Manufacturer Declaration | China RoHS | Metrological Approval

General Product Approval | **EMV**

China RoHS

For use in hazardous locations | **Maritime application** | **Environment**

last modified:	8/4/2025

© Copyright Siemens

© Copyright Siemes