SIEMENS

Data sheet 6AG4022-0BA32-0BA1

SIMATIC IPC327G (Basicbox PC); 2x display port graphic; 2x 10/100/1000 Mbps Ethernet RJ45; 4x USB3.1, 3x USB2.0; 4x serial ports (COM); Intel Atom x6413E; (up to 3.0 GHz); 8 GB RAM; 4x USB+4x COM via male connector; without operating system; 256 GB Eco SSD; ; standard;

General information	
Product type designation	IPC327G
Installation type/mounting	
Mounting	Rail or wall mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	24 V
Mains buffering	
● Mains/voltage failure stored energy time	20 ms
Processor	
Processor type	Intel Atom X6413E
Drives	
SSD	Yes; 256 GB SSD/512 GB SSD
Storage	
Type of memory	DDR4
Main memory	4 GB, 8 GB,16 GB
Capacity of main memory, max.	16 Gbyte
Interfaces	
Number of industrial Ethernet interfaces	2; 2x RJ45 (independent)
Video interfaces	
● Graphics interface	2x DisplayPort
Industrial Ethernet	
● Industrial Ethernet interface	
— 100 Mbps	Yes
— 1000 Mbps	Yes
Protocols	
Protocols (Ethernet)	
● TCP/IP	Yes
Interrupts/diagnostics/status information	
LED status display	POWER, HDD
Integrated Functions	
Monitoring functions	
● Temperature monitoring	Yes
● Fan	No
Degree and class of protection	
IP degree of protection	IP40
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
FCC	Yes
BSMI	Yes
Dust protection	Protection against foreign bodies > 1 mm
Ambient conditions	
Ambient temperature during operation	

© Copyright Siemes

● min.	0 °C
● max.	55 °C; without M.2 module
Ambient temperature during storage/transportation	
● min.	-20 °C
● max.	70 °C
Vibrations	
● Vibration resistance during operation acc. to IEC 60068-2-6	58 Hz to 200 Hz: 4.9 m/s²; tested according to IEC 60068-2-6
Operating systems	
pre-installed operating system	Windows 10 IoT Enterprise 2019 LTSC, 64 bit, MUI
without operating system	Yes; Optional
pre-installed operating system	
● Windows 10 Enterprise	Yes; Windows 10 IoT Enterprise 2019 LTSC, 64 bit, MUI
Dimensions	
Width	254 mm
Height	132 mm
Depth	73 mm

Approvals / Certificates

General Product Approval

CB CE UKCA Manufacturer Declaration UL Miscellaneous

General Product Approval				EMV	Dangerous goods
RCM	EAC	BIS CRS	KC	RCM	Dangerous goods information

Dangerous goods

Test Summary Report
UN 38.3

last modified: 6/10/2026

Subject to change without notice
© Copyright Siemes