SIEMENS

Data sheet 6AV7241-7EC18-0FA0

SIMATIC IPC 477E 22" Touch (1920 x 1080); with front USB; 4 USB (back), Ethernet (10/100/1000); XEON E3-1505L; 3x Gbit Ethernet (IE/PN); 16 GB; without RS 232/RS485; 1x PCIe (x4); Windows 10 IoT Enterprise 2016 LTSB (64-bit) for Xeon; Without replaceable mass storage; 240 GB solid-state drive SATA Without SIMATIC software; 24 V DC industrial power supply

General information	
Product type designation	IPC477E
Display	
Design of display	22" TFT touch
Screen diagonal	21.5 in
Resolution (pixels)	
● Horizontal image resolution	1 920 pixel
● Vertical image resolution	1 080 pixel
Backlighting	
● MTBF backlighting (at 25 °C)	30 000 h
Control elements	
Keyboard	
● Function keys	No
● alphanumeric keyboard	No
Touch operation	
● Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
distributed design	No
Mounting in portrait format possible	Yes
Supply voltage	
Type of supply voltage	100/240 V AC (autorange) 50/60 Hz; optional 24 V DC
Rated value (DC)	24 V; PELV / SELV floating
Line frequency	
● Rated value 50 Hz	Yes
● Rated value 60 Hz	Yes
Mains buffering	
● Mains/voltage failure stored energy time	20 ms
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Chipset	Intel C236 / Intel H110
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; 128 / 240 / 480 GB
Storage	
Type of memory	DDR4-2400 SO-DIMM
Main memory	4 / 8 / 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	

Subject to change without notice
© Copyright Siemes

Slots	
● Number of PCI slots	1; Optional
● Number of compact flash slots	1; CFast
Interfaces	
Number of industrial Ethernet interfaces	3; 3x Ethernet (RJ45)
serial interface	Without / 2x COM (RS 232 / 422 / 485), selectable in the BIOS
Video interfaces	
● Graphics interface	2x DisplayPort
Industrial Ethernet	
● Industrial Ethernet interface	
— 100 Mbps	Yes
— 1000 Mbps	Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
● Temperature monitoring	Yes
● Fan	No
● Monitoring function via network	Optional
Degree and class of protection	
IP (at the front)	IP65
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
● UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
FCC	Yes
Use in hazardous areas	
● ATEX Zone 2	Yes; for inscription on device rating plate
● ATEX Zone 22	Yes; for inscription on device rating plate
● IECEx Zone 2	Yes; for inscription on device rating plate
● IECEx Zone 22	Yes; for inscription on device rating plate
● CCC Ex	Yes; for inscription on device rating plate
● cULus Class I Zone 1	No
● cULus Class I Zone 2, Division 2	Yes; for inscription on device rating plate
● cULus Class II Division 2	Yes; for inscription on device rating plate
● FM Class I Division 2	No
● FM Class II Division 2	No
Marine approval	
● Germanischer Lloyd (GL)	Yes
● American Bureau of Shipping (ABS)	Yes
● Bureau Veritas (BV)	Yes
● Det Norske Veritas (DNV)	Yes
● Korean Register of Shipping (KRS)	Yes
● Lloyds Register of Shipping (LRS)	Yes
● Nippon Kaiji Kyokai (Class NK)	Yes
Ambient conditions	
Ambient temperature during operation	
● min.	0 °C
● max.	45 °C
Ambient temperature during storage/transportation	
● min.	-20 °C
● max.	60 °C
Vibrations	

© Copyright Siemes

● Vibration resistance during operation acc. to IEC 60068-2-6	IEC 60068-2-6; 5 Hz to 9 Hz: 3.5 mm; 9 Hz to 500 Hz: 9.8 m/s² (with SSD or CFast); 10 Hz to 58 Hz: 0.0375 mm; 58 Hz to 200 Hz: 4.9 m/s² (hard disk)
Operating systems	
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
without operating system	Yes; Optional
pre-installed operating system	
● Windows 7	Yes; Ultimate 64 bit
● Windows 10 Enterprise	Yes; Windows 10 Enterprise 2016 LTSB, 64 bit, MUI
Dimensions	
Width of the housing front	560 mm
Height of housing front	380 mm
Mounting cutout, width	542 mm
Mounting cutout, height	362 mm
mounting depth	76 mm
Weights	
Weight, approx.	9.5 kg
Approvals / Certificates	

General Product Approval

Miscellaneous

BIS CRS

General Product Approval	Maritime application	Dangerous goods

China RoHS

Dangerous goods information

Dangerous goods

Test Summary Report
UN 38.3

last modified: 6/13/2026

© Copyright Siemens