SIEMENS

Data sheet 6ES7231-5QF32-0XB0

Siemens EcoTech

SIMATIC S7-1200, Analog input, SM 1231 TC, 8 AI thermocouples



General information	
Product type designation	SM 1231, AI 8x16 bit TC
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	40 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	1.5 W
Analog inputs	
Number of analog inputs	8; Thermocouples
permissible input voltage for voltage input (destruction limit), max.	±35 V
Technical unit for temperature measurement adjustable	Degrees Celsius/degrees Fahrenheit
Input ranges	
● Voltage	Yes
● Current	No
● Thermocouple	Yes; J, K, T, E, R & S, B, N, C, TXK/XK(L); voltage range: ±80 mV
● Resistance thermometer	No
● Resistance	No
Input ranges (rated values), voltages	
● -80 mV to +80 mV	Yes
— Input resistance (-80 mV to +80 mV)	≥1 MOhm
Input ranges (rated values), thermocouples	
● type B	Yes
● type C	Yes
● Type E	Yes
● Type J	Yes
● Type K	Yes
● Type N	Yes
● Type R	Yes
● Type S	Yes
● Type T	Yes
● Type TXK/TXK(L) to GOST	Yes
Thermocouple (TC)	
Temperature compensation	

© Copyright Siemes

— Parameterizable	No
Analog value generation for the inputs	
Measurement principle	integrating
Integration and conversion time/resolution per channel	
● Resolution with overrange (bit including sign), max.	15 bit; + sign
● Integration time, parameterizable	No
● Interference voltage suppression for interference frequency f1 in Hz	85 dB at 50 / 60 / 400 Hz
Smoothing of measured values	
● Parameterizable	Yes
Errors/accuracies	
Temperature error (relative to input range), (+/-)	25 °C ±0.1%, to 55 °C ±0.2% total measurement range
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.5 %
Interference voltage suppression for f = n x (f1 +/- 1 %), f1 = interference frequency	
● Common mode interference, min.	120 dB
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes; Can be read out
Alarms	
● Diagnostic alarm	Yes
Diagnoses	
● Monitoring the supply voltage	Yes
● Wire break	Yes
Diagnostics indication LED	
● for status of the inputs	Yes
● for maintenance	Yes
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	Yes
Ecological footprint	
● environmental product declaration	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	43.1 kg
— global warming potential, (during production) [CO2 eq]	7.62 kg
— global warming potential, (during operation) [CO2 eq]	36 kg
— global warming potential, (after end of life cycle) [CO2 eq]	-0.544 kg
Ambient conditions	
Free fall	
● Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
● min.	-20 °C
● max.	60 °C
● horizontal installation, min.	-20 °C
● horizontal installation, max.	60 °C
● vertical installation, min.	-20 °C
● vertical installation, max.	50 °C
Ambient temperature during storage/transportation	
● min.	-40 °C

© Copyright Siemes

● max.	70 °C
Air pressure acc. to IEC 60068-2-13	
● Operation, min.	795 hPa
● Operation, max.	1 080 hPa
● Storage/transport, min.	660 hPa
● Storage/transport, max.	1 080 hPa
Relative humidity	
● Operation at 25 °C without condensation, max.	95 %
Pollutant concentrations	
● SO2 at RH < 60% without condensation	S02: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60 % condensation-free
Connection method	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
● Plastic	Yes
Dimensions	
Width	45 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	220 g

Classifications

	Version	Classification
eClass	16	27-24-22-01
eClass	14	27-24-22-01
eClass	12	27-24-22-01
eClass	9.1	27-24-22-01
eClass	9	27-24-22-01
eClass	8	27-24-22-01
eClass	7.1	27-24-22-01
eClass	6	27-24-22-01
ETIM	10	EC001420
ETIM	9	EC001420
ETIM	8	EC001420
ETIM	7	EC001420
IDEA	4	3562
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

Miscellaneous

Miscellaneous

General Product Approval | **EMV**

Confirmation

Test Certificates | **Maritime application**

© Copyright Siemens

Special Test Certific-ate	Type Test Certific-ates/Test Report	ABS	BUREAU VERITAS	DNV	LRS

Maritime application	other		Environment	
RMRS	Miscellaneous	Confirmation	Environmental Con-firmations	Siemens EcoTech

last modified: 7/2/2025

© Copyright Siemes